



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

URGENT

D2348

Job Sheet 170136



(D)

Part No: D2348

Job Qty: 20 ea

Part Name: Wearplate (Key Way)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/18

Job Tracking No:

Due Date: 1/19/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev A Removed from 9 Digit 05-12-05 JLM IPP Rev:B Now on Waterjet 06-07-03 JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	1/18/18	1/18/18	0.00	0.00	Start Up Waterjet		<i>SC 18/01/18</i>
100	Waterjet	20 pcs	1/18/18	1/18/18	0.01	0.74	Waterjet1		<i>SC 18/01/18</i>
120	QC	20 pcs	1/18/18	1/18/18	0.00	0.00	QC8		<i>38</i>
150	Outsource	20 pcs	1/18/18	1/18/18	0.00	0.00	Outsource4		<i>9-89</i>
160	Packaging	20 pcs	1/18/18	1/18/18	0.00	0.00	Packaging2		<i>DAS</i>
170	QC	20 pcs	1/18/18	1/18/18	0.00	0.00	QC5		<i>38</i>
180	Small Fab	20 pcs	1/19/18	1/19/18	0.00	0.55	Small Fab		<i>9-89</i> <i>DAS</i>
190	QC	20 pcs	1/19/18	1/19/18	0.00	0.00	QC5		<i>38</i>
200	Packaging	20 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3		<i>9-89</i>
210	QC21-SA	20 Ea	1/19/18	1/19/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2348

Descriptions: 150 - Issue P/O: *035802* Black Anodize per Dwg D2348 Ensure Certificate of Conformity is attached

160 - Ensure certificate of conformity is attached

170 - INSPECT CERTS

180 - Install Insert as per Dwg D2348

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.063	0	214	0	0
180-Small Fab	D3996-FE-832-EF	80	74	0	0

FM137599

(8.5)



F162765

60x

5000547 20x

DART
AEROSPACE
S031560



PART NO:
Revision:
Operation:
Change No:

D2348

Start up Operation

Mfg Date: 01/11/18
Job No: 170136

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,252	
2	Wear Plate	0.648Inches $\pm$ 0.010	0.658 0.638	0,649	
3	Wear Plate	0.795Inches $\pm$ 0.005	0.800 0.790	0,797	
4	Wear Plate	2.046Inches $\pm$ 0.010	2.056 2.036	2,050	
5	Wear Plate	1.295Inches $\pm$ 0.010	1.305 1.285	1,299	
6	Wear Plate	0.656Inches + 0.005 - 0.000	0.661 0.656	0,656	Diameter
7	Wear Plate	0.290Inches + 0.003 - 0.000	0.293 0.290	0,290	Diameter
8	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,251	Diameter
9	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,251	
10	Wear Plate	0.648Inches $\pm$ 0.010	0.658 0.638	0,650	
11	Wear Plate	1.546Inches $\pm$ 0.005	1.551 1.541	1,548	

Plex 1/10/18 2:37 PM dart.lacelle.linda

